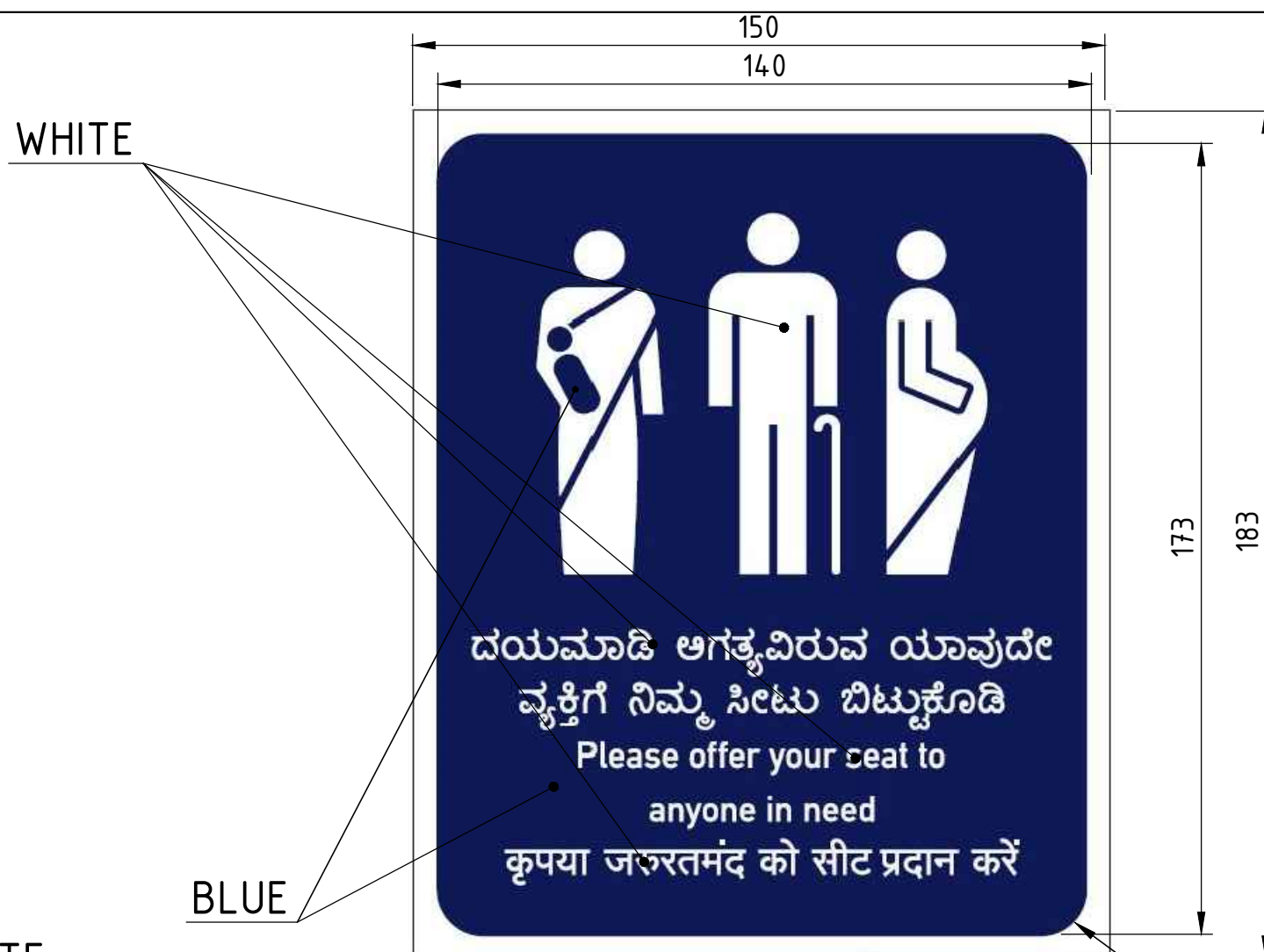


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:		PRODUCTION		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



NOTE:

1. SAMPLE SHALL BE APPROVED BEFORE MASS PRODUCTION. 4-R10
2. LABEL SHALL CONFIRM TO PTS DOC NO GR/TD/3778.
3. COLOR

BLUE : PANTONE 2766C  
WHITE : PANTONE WHITE C

#### 4. MATERIAL : HIGH GRADE CAST VINYL

5. ADHESIVE : ACRYLIC

## 6. PRINTING : SILKSCREEN SURFACE PRINTING.

7. FINISH : CLEAR COATING.

8. ART WORK SHALL BE SUBMITTED BY THE VENDOR FOR APPROVAL.

UN CONTROLLED

[illegible]